



JANUARY 2016

Domestic Wastewater Treatment Plant Biopipe for Tarakli Thermal & Complex Project

A CASE STUDY OF BIOPIPE

Introduction

Taraklı Thermal Hotel was is a master planned hospitality development established in 2011 by Askarya Investment Corp. The Taraklı Thermal project property is located on 100,000 m² of land and is comprised of 60 apartment blocks, a 1,300 room hotel, a 1,900 person/capacity conference hall, swimming and thermal pools. There is was no existing sewer infrastructure and there is a large landscaping area that needed to be irrigated. Biopipe was the perfect solution for treating the development's black and grey wastewater with resulting effluent being re-used for irrigation.



Key Data

Project: Tarakli Thermal
Hotel & Project

Plant Type: Treatment of
domestic wastewater in
hotel & shopping mall &
houses

Project Capacity:
350m³/day – 3500
person/day

Use: Recycle wastewater
to reuse for irrigation with
< 20 BOD/day mg/l
effluent water.

BIOPIPE GLOBAL CORP.

100 Challenger Road 8th
Floor
Ridgefield Park
New Jersey/USA

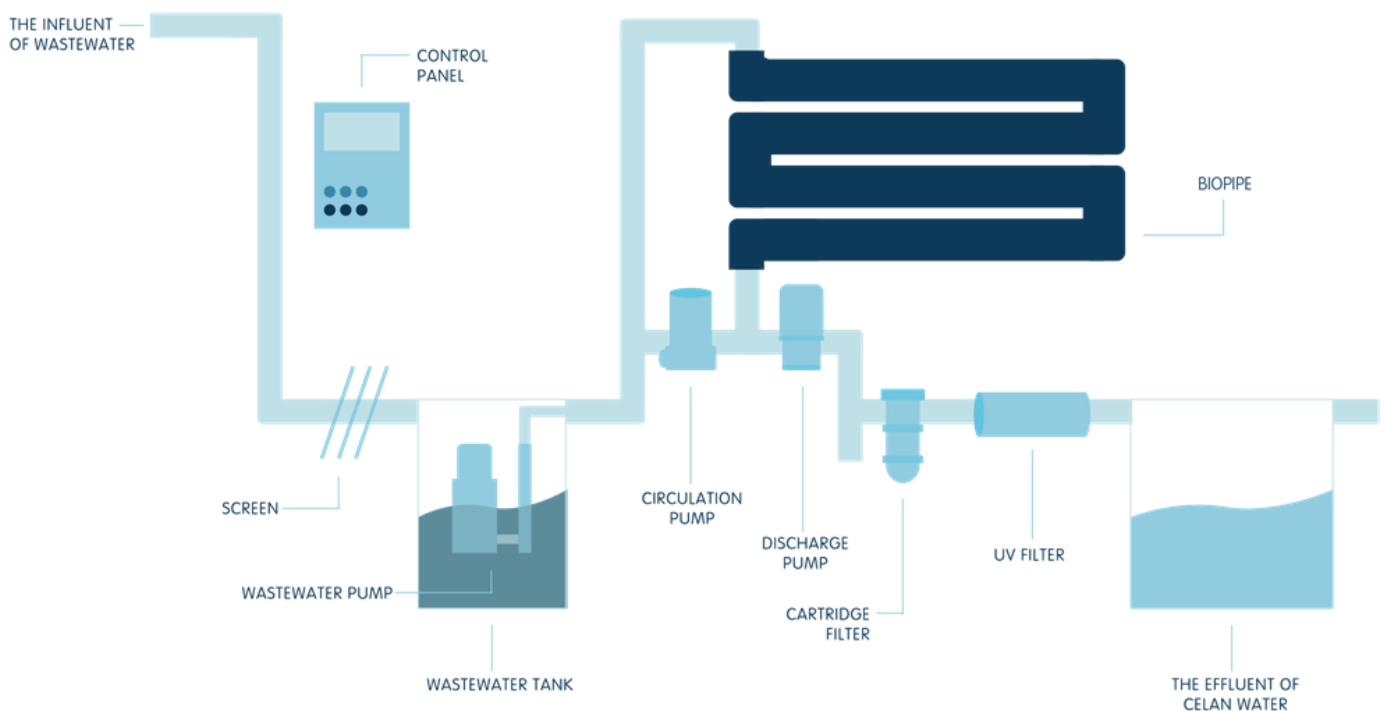
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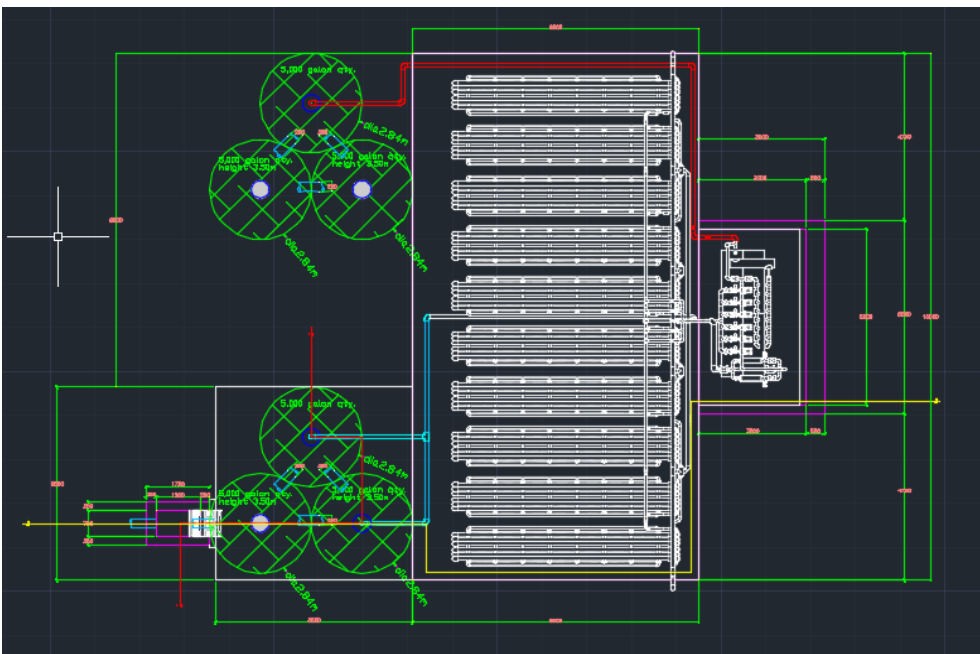
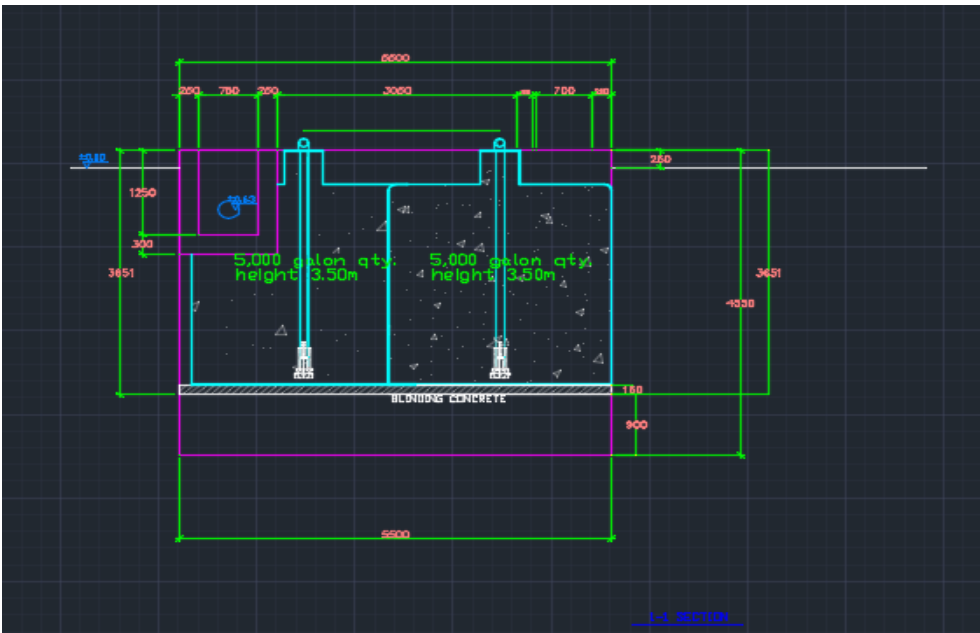
BIOPIPE

Biopipe is the first biological wastewater treatment where the process takes place entirely inside the pipe. With a simple design and effectual treatment, Biopipe works as follows:

1. An equalization water tank is used to store domestic wastewater with inorganic and organic substances. Screen and sand separator (in some instances) are used before equalization tank.
2. Once wastewater reaches the operational level in the tank, wastewater pump pumps water to circulation pump.
3. When Biopipe becomes full, circulation starts and treatment begins. Biopipe bacteria engage with with pollutants and eliminate them from wastewater during circulation while 'air is automatically vacuumed by the pressure difference in order to allow aerobic bacteria to grow rapidly and efficiently treat the wastewater.
4. Wastewater then passes through a disc filter (cartridge filter) and an UV filter to complete treatment. The treated water can be used directly or stored in a clean water tank.

Biopipe is a remotely controlled, modular, eco-friendly and sustainable STP. It can scale from a 1m³/day to a small municipal system.





System Area:

200m²

System Dimensions:

10m x 20m x 2,5m

Wastewater Tank
(needed):

190m³

Clean Water Tank
(needed):

190m³

Electricity
Consumption:

780kwh/day

ENVIRONMENTAL BENEFITS

Thanks to Biopipe bacteria, all organic matter in domestic wastewater are consumed during the circulation period of treatment. Circulation period begins after the wastewater pump pushes water to the circulation pump. At the end of 2 – 4 hours treatment, only clean water is produced. The main benefit is low maintenance, no sludge to remove and discharge and low energy consumption. Additionally there is no sound and odor. The aeration of Biopipe is provided with venturi system instead of blower. This reduces the overall operating cost even further.

In addition, Biopipe is classified to be an innovative wastewater treatment technology that makes the end user achieve one of the requirements for LEED accreditation related to water efficiency and water re-use.

In the region where this project is located, there is infrastructure but project owner was seeking LEED certification. Recycling of black water is far more valuable than simple grey water treatment for LEED purposes



Scope of work

Briefly, Biopipe is a biomimetic domestic wastewater treatment system that recycles wastewater into reusable non-potable water.

The key differentiators of Biopipe is zero sludge production, low operating and maintenance cost.

With modularity option of Biopipe, additional modules can be added as capacity increases or moved to another location.

Biopipe is installed in Tarakli Thermal Hotel & Complex Project's, Biopipe capacity 350m³/day.

The scope of work included complete design, engineering service, supply, installation, and commissioning and final performance test.

- Physical Treatment with basket screen
- Biological Treatment on Biopipe support with circulation and discharge pump.
- Discharge of Water under EU standards after pass through disc and UV filter.
- Biopipe Effluent Water Quality is;
 - BOD: < 20 mg / lt
 - COD: < 30 mg / lt
 - TSS: < 10 mg / lt
 - pH: 6 – 9

With Biopipe, 255500 tonnes of water can be saved and used for irrigation on 116667 m². As a result, the payback period was 6 months.

BIOPIPE TREATMENT STAGES

Physical Treatment

In this system, screen option is presented but wastewater flows down from a higher point and catches large inorganic particles are captured

Biological Treatment

As it can be seen in the flow chart, the wastewater pump pumps water to the circulation pump as programmed into the Control Panel. With the circulation pump cycles the wastewater through the pipes where Biopipe bacteria engage consume all the organic matter. This project required BOD level of < 20 mg/l.

Final Stage

Treated water is discharged by the discharge pump. After the pump, any inactive bacteria that detached from biofilm layer are captured by a 100 micron cartridge filter and then treated water passes through UV filter to eliminate pathogens. Discharge standards were easily met.

